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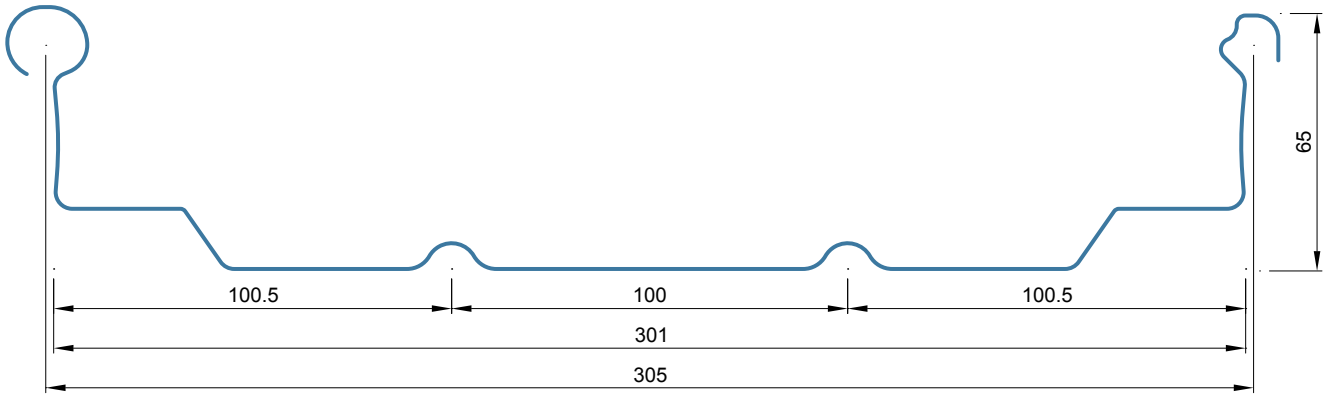

Product information VF65-305

N50 profile widths	305 mm, 333 mm, 400 mm, 434 mm, 500 mm and 600 mm				
N50 variable profiles	120 mm bis 800 mm				
Materials	Aluminium	Steel	Stainless steel	Copper	Titanium zinc
Material thickness in mm	0,8 – 1,2	0,63 – 0,75	0,5 – 0,7	0,8 – 1,0	0,7 – 1,0
Coatings	BEMO-FLON, PVDF, polyester, Reynolux® EcoClean™				
Surface	Stucco, brushed, anodized, alu-zinc, pre-weathered, cladded				
Production Lengths	Factory production up to 36 m, on-site production › 100 m				
Water trap	On all profiles				

Minimum roof inclination	**Aluminium, stainless steel, copper** 1.50° (2.60 %) splice- and penetration welded 2.90° (5.00 %) splice- and penetration sealed **Steel, titanium zinc** 3.0° (5.24 %) without splice- and penetration seal 5.0° (8.75 %) splice- and penetration sealed **Alu-zinc** 1.50° (2.60 %) without splice- and penetration seal 2.90° (5.00 %) splice- and penetration sealed There is no requirement for a minimum inclination (regional) for the ridge area when the standing seam profile is arranged non-abutting running over the ridge.

Title
Product Specification Sheet

Type
Standing seam profile VF65-305

17/01/2019

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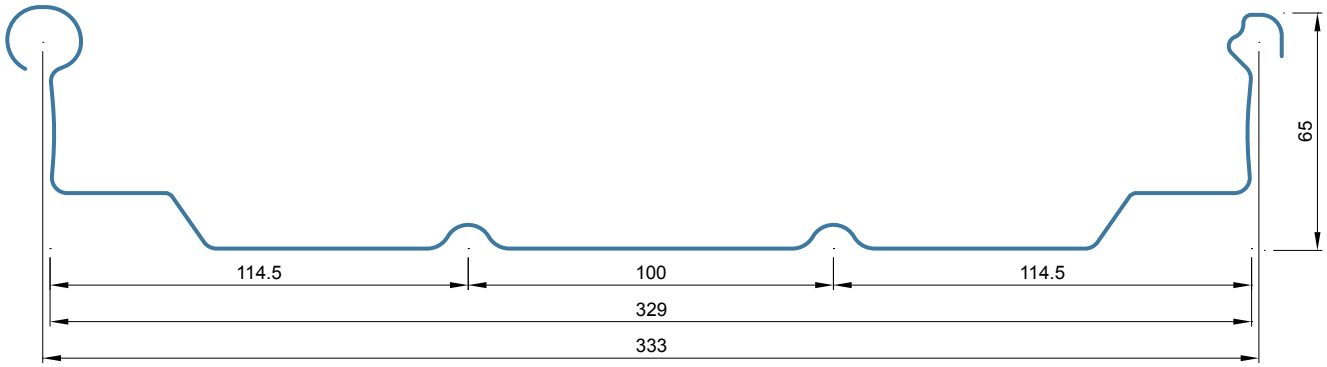

Product information VF65-333

N50 profile widths	305 mm, 333 mm, 400 mm, 434 mm, 500 mm and 600 mm				
N50 variable profiles	120 mm bis 800 mm				
Materials	Aluminium	Steel	Stainless steel	Copper	Titanium zinc
Material thickness in mm	0,8 – 1,2	0,63 – 0,75	0,5 – 0,7	0,8 – 1,0	0,7 – 1,0
Coatings	BEMO-FLON, PVDF, polyester, Reynolux® EcoClean™				
Surface	Stucco, brushed, anodized, alu-zinc, pre-weathered, cladded				
Production Lengths	Factory production up to 36 m, on-site production › 100 m				
Water trap	On all profiles				

Minimum roof inclination	**Aluminium, stainless steel, copper** 1.50° (2.60 %) splice- and penetration welded 2.90° (5.00 %) splice- and penetration sealed **Steel, titanium zinc** 3.0° (5.24 %) without splice- and penetration seal 5.0° (8.75 %) splice- and penetration sealed **Alu-zinc** 1.50° (2.60 %) without splice- and penetration seal 2.90° (5.00 %) splice- and penetration sealed There is no requirement for a minimum inclination (regional) for the ridge area when the standing seam profile is arranged non-abutting running over the ridge.

Title
Product Specification Sheet

Type
Standing seam profile VF65-333

17/01/2019

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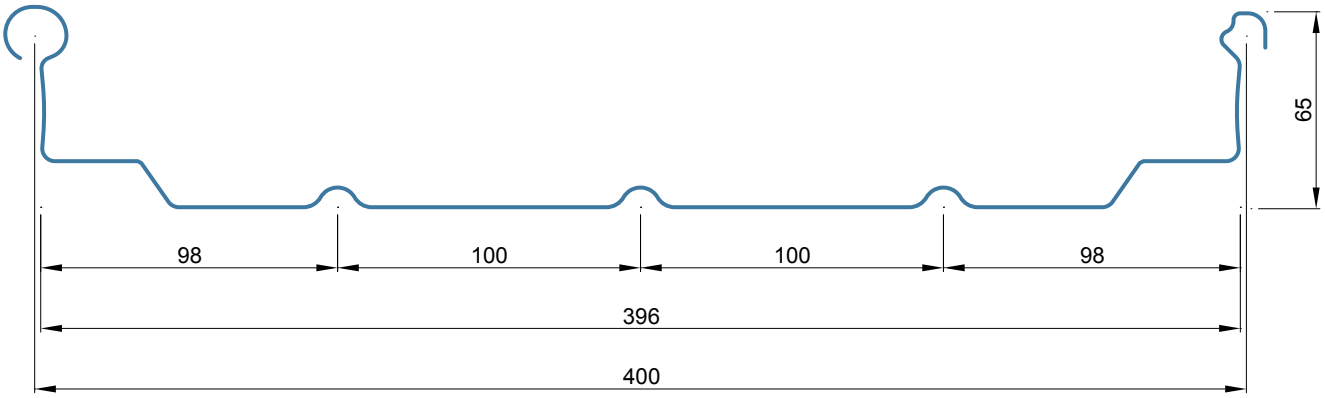

Product information VF65-400

N50 profile widths	305 mm, 333 mm, 400 mm, 434 mm, 500 mm and 600 mm				
N50 variable profiles	120 mm bis 800 mm				
Materials	Aluminium	Steel	Stainless steel	Copper	Titanium zinc
Material thickness in mm	0,8 – 1,2	0,63 – 0,75	0,5 – 0,7	0,8 – 1,0	0,7 – 1,0
Coatings	BEMO-FLON, PVDF, polyester, Reynolux® EcoClean™				
Surface	Stucco, brushed, anodized, alu-zinc, pre-weathered, cladded				
Production Lengths	Factory production up to 36 m, on-site production › 100 m				
Water trap	On all profiles				

Minimum roof inclination	**Aluminium, stainless steel, copper** 1.50° (2.60 %) splice- and penetration welded 2.90° (5.00 %) splice- and penetration sealed **Steel, titanium zinc** 3.0° (5.24 %) without splice- and penetration seal 5.0° (8.75 %) splice- and penetration sealed **Alu-zinc** 1.50° (2.60 %) without splice- and penetration seal 2.90° (5.00 %) splice- and penetration sealed There is no requirement for a minimum inclination (regional) for the ridge area when the standing seam profile is arranged non-abutting running over the ridge.

Title
Product Specification Sheet

Type
Standing seam profile VF65-400

17/01/2019

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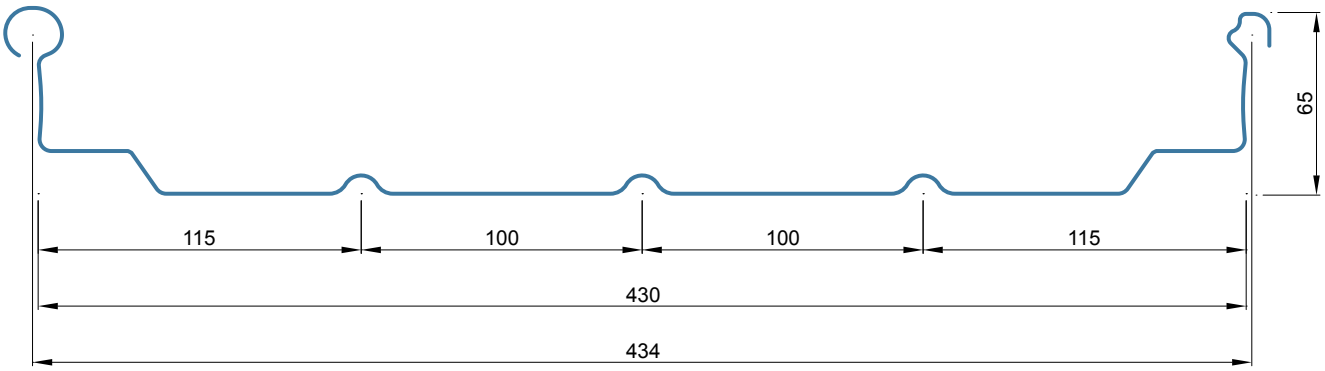

Product information VF65-434

N50 profile widths	305 mm, 333 mm, 400 mm, 434 mm, 500 mm and 600 mm				
N50 variable profiles	120 mm bis 800 mm				
Materials	Aluminium	Steel	Stainless steel	Copper	Titanium zinc
Material thickness in mm	0,8 – 1,2	0,63 – 0,75	0,5 – 0,7	0,8 – 1,0	0,7 – 1,0
Coatings	BEMO-FLON, PVDF, polyester, Reynolux® EcoClean™				
Surface	Stucco, brushed, anodized, alu-zinc, pre-weathered, cladded				
Production Lengths	Factory production up to 36 m, on-site production › 100 m				
Water trap	On all profiles				

Minimum roof inclination	**Aluminium, stainless steel, copper** 1.50° (2.60 %) splice- and penetration welded 2.90° (5.00 %) splice- and penetration sealed **Steel, titanium zinc** 3.0° (5.24 %) without splice- and penetration seal 5.0° (8.75 %) splice- and penetration sealed **Alu-zinc** 1.50° (2.60 %) without splice- and penetration seal 2.90° (5.00 %) splice- and penetration sealed There is no requirement for a minimum inclination (regional) for the ridge area when the standing seam profile is arranged non-abutting running over the ridge.

Title
Product Specification Sheet

Type
Standing seam profile VF65-434

17/01/2019

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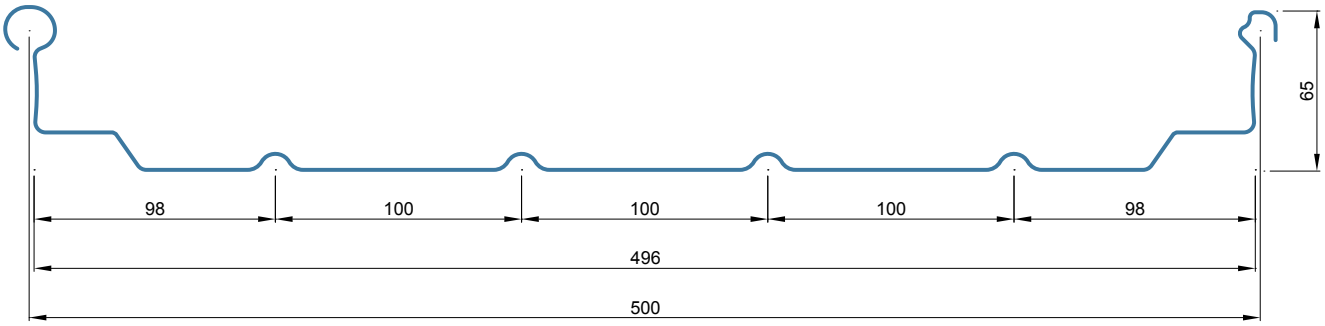

Product information VF65-500

N50 profile widths	305 mm, 333 mm, 400 mm, 434 mm, 500 mm and 600 mm				
N50 variable profiles	120 mm bis 800 mm				
Materials	Aluminium	Steel	Stainless steel	Copper	Titanium zinc
Material thickness in mm	0,8 – 1,2	0,63 – 0,75	0,5 – 0,7	0,8 – 1,0	0,7 – 1,0
Coatings	BEMO-FLON, PVDF, polyester, Reynolux® EcoClean™				
Surface	Stucco, brushed, anodized, alu-zinc, pre-weathered, cladded				
Production Lengths	Factory production up to 36 m, on-site production › 100 m				
Water trap	On all profiles				

Minimum roof inclination	**Aluminium, stainless steel, copper** 1.50° (2.60 %) splice- and penetration welded 2.90° (5.00 %) splice- and penetration sealed **Steel, titanium zinc** 3.0° (5.24 %) without splice- and penetration seal 5.0° (8.75 %) splice- and penetration sealed **Alu-zinc** 1.50° (2.60 %) without splice- and penetration seal 2.90° (5.00 %) splice- and penetration sealed There is no requirement for a minimum inclination (regional) for the ridge area when the standing seam profile is arranged non-abutting running over the ridge.

Title
Product Specification Sheet

Type
Standing seam profile VF65-500

17/01/2019

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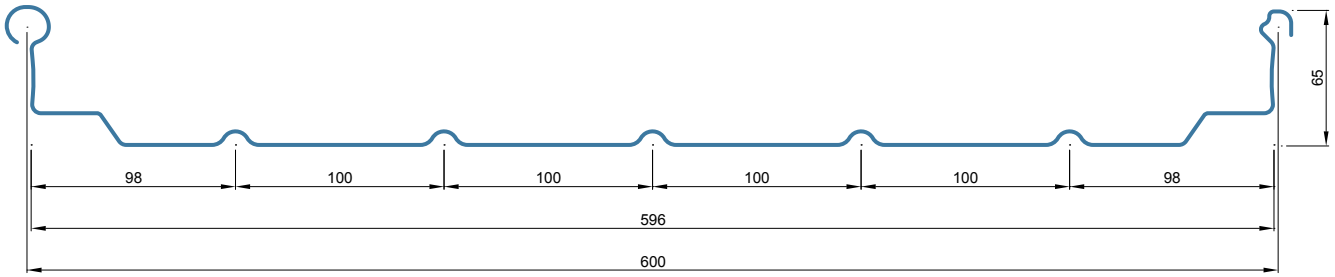

Product information VF65-600

N50 profile widths	305 mm, 333 mm, 400 mm, 434 mm, 500 mm and 600 mm				
N50 variable profiles	120 mm bis 800 mm				
Materials	Aluminium	Steel	Stainless steel	Copper	Titanium zinc
Material thickness in mm	0,8 – 1,2	0,63 – 0,75	0,5 – 0,7	0,8 – 1,0	0,7 – 1,0
Coatings	BEMO-FLON, PVDF, polyester, Reynolux® EcoClean™				
Surface	Stucco, brushed, anodized, alu-zinc, pre-weathered, cladded				
Production Lengths	Factory production up to 36 m, on-site production › 100 m				
Water trap	On all profiles				

Minimum roof inclination	**Aluminium, stainless steel, copper** 1.50° (2.60 %) splice- and penetration welded 2.90° (5.00 %) splice- and penetration sealed **Steel, titanium zinc** 3.0° (5.24 %) without splice- and penetration seal 5.0° (8.75 %) splice- and penetration sealed **Alu-zinc** 1.50° (2.60 %) without splice- and penetration seal 2.90° (5.00 %) splice- and penetration sealed There is no requirement for a minimum inclination (regional) for the ridge area when the standing seam profile is arranged non-abutting running over the ridge.

Title
Product Specification Sheet

Type
Standing seam profile VF65-600

17/01/2019