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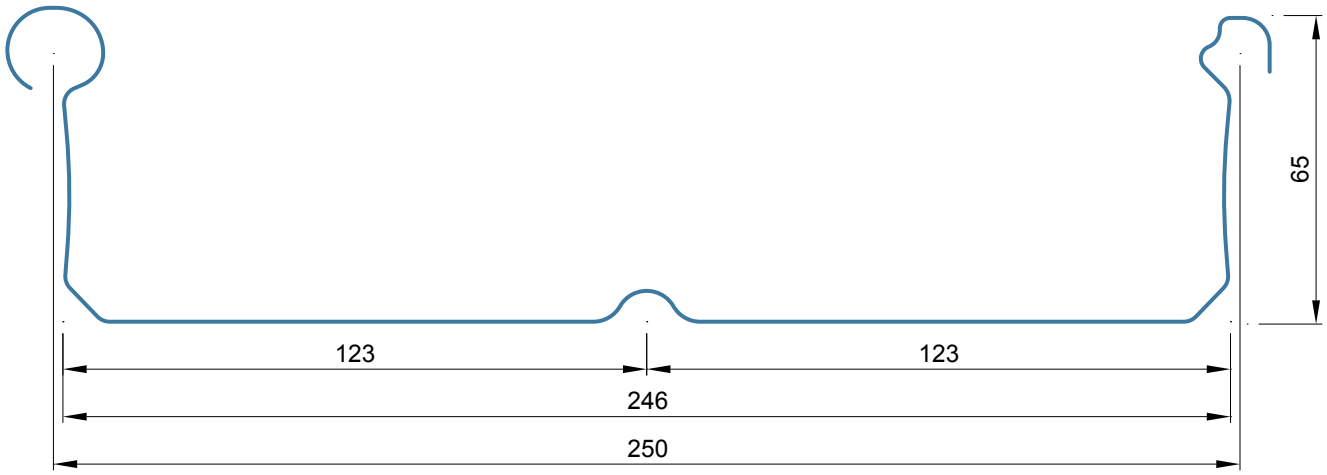

Product information N65-250

N65 profile widths	250 mm, 305 mm, 333 mm, 400 mm, 500 mm und 600 mm				
N65 variable profiles	100 mm – 1000 mm				
Materials	Aluminium	Steel	Stainless steel	Copper	Titanium zinc
Material thickness in mm	0.8 – 1.2	0.63 – 0.75	0.5 – 0.7	0.8 – 1.0	0.7 – 1.0
Coatings	BEMO-FLON, PVDF, polyester, Reynolux® EcoClean™				
Surface	Stucco, brushed, anodized, alu-zinc, pre-weathered, cladded				
Hole patterns	Rv 3.00 – 5.00		Rv 3.50 – 5.00		Rv 5.00 – 8.00
Materials	Aluminium				
Material thickness	1.0 – 1.2 mm				
Beading	Running parallel, straight through the centre, or without beading				
Production Lengths	Factory production up to 36 m, on-site production › 100 m				
SILENT AC Fleece	Possible on undersides of all profiles				

Water trap	On all profiles
Bead seaming seals	Possible on all N65 profiles
Minimum roof inclination	**Aluminium, stainless steel, copper** 1.50° (2.60 %) splice- and penetration welded 2.90° (5.00 %) splice- and penetration sealed **Steel, titanium zinc** 3.0° (5.24 %) without splice- and penetration seal 5.0° (8.75 %) splice- and penetration sealed **Alu-zinc** 1.50° (2.60 %) without splice- and penetration seal 2.90° (5.00 %) splice- and penetration sealed There is no requirement for a minimum inclination (regional) for the ridge area when the standing seam profile is arranged non-abutting running over the ridge.

Title
Product Specification Sheet

Type
Standing seam profile N65-250

17/01/2019

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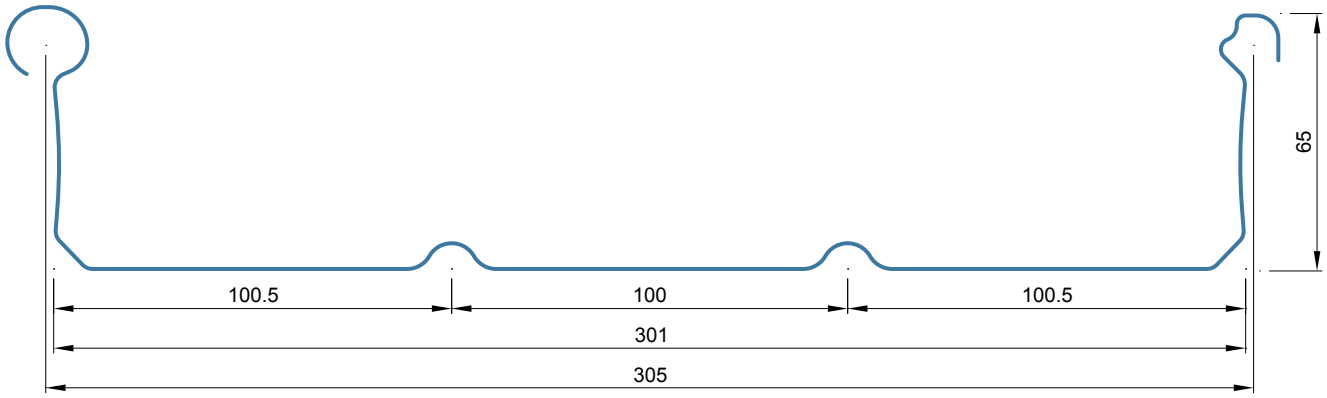

Product information N65-305

N65 profile widths	250 mm, 305 mm, 333 mm, 400 mm, 500 mm und 600 mm				
N65 variable profiles	100 mm – 1000 mm				
Materials	Aluminium	Steel	Stainless steel	Copper	Titanium zinc
Material thickness in mm	0.8 – 1.2	0.63 – 0.75	0.5 – 0.7	0.8 – 1.0	0.7 – 1.0
Coatings	BEMO-FLON, PVDF, polyester, Reynolux® EcoClean™				
Surface	Stucco, brushed, anodized, alu-zinc, pre-weathered, cladded				
Hole patterns	Rv 3.00 – 5.00		Rv 3.50 – 5.00		Rv 5.00 – 8.00
Materials	Aluminium				
Material thickness	1.0 – 1.2 mm				
Beading	Running parallel, straight through the centre, or without beading				
Production Lengths	Factory production up to 36 m, on-site production › 100 m				
SILENT AC Fleece	Possible on undersides of all profiles				

Water trap	On all profiles
Bead seaming seals	Possible on all N65 profiles
Minimum roof inclination	**Aluminium, stainless steel, copper** 1.50° (2.60 %) splice- and penetration welded 2.90° (5.00 %) splice- and penetration sealed **Steel, titanium zinc** 3.0° (5.24 %) without splice- and penetration seal 5.0° (8.75 %) splice- and penetration sealed **Alu-zinc** 1.50° (2.60 %) without splice- and penetration seal 2.90° (5.00 %) splice- and penetration sealed There is no requirement for a minimum inclination (regional) for the ridge area when the standing seam profile is arranged non-abutting running over the ridge.

Title
Product Specification Sheet

Type
Standing seam profile N65-305

17/01/2019

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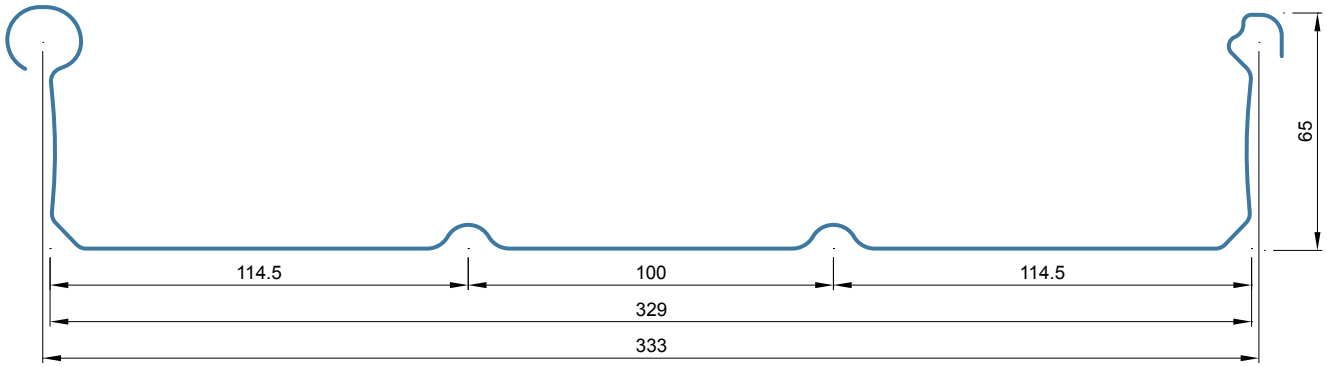

Product information N65-333

N65 profile widths	250 mm, 305 mm, 333 mm, 400 mm, 500 mm und 600 mm				
N65 variable profiles	100 mm – 1000 mm				
Materials	Aluminium	Steel	Stainless steel	Copper	Titanium zinc
Material thickness in mm	0.8 – 1.2	0.63 – 0.75	0.5 – 0.7	0.8 – 1.0	0.7 – 1.0
Coatings	BEMO-FLON, PVDF, polyester, Reynolux® EcoClean™				
Surface	Stucco, brushed, anodized, alu-zinc, pre-weathered, cladded				
Hole patterns	Rv 3.00 – 5.00		Rv 3.50 – 5.00		Rv 5.00 – 8.00
Materials	Aluminium				
Material thickness	1.0 – 1.2 mm				
Beading	Running parallel, straight through the centre, or without beading				
Production Lengths	Factory production up to 36 m, on-site production › 100 m				
SILENT AC Fleece	Possible on undersides of all profiles				

Water trap	On all profiles
Bead seaming seals	Possible on all N65 profiles
Minimum roof inclination	**Aluminium, stainless steel, copper** 1.50° (2.60 %) splice- and penetration welded 2.90° (5.00 %) splice- and penetration sealed **Steel, titanium zinc** 3.0° (5.24 %) without splice- and penetration seal 5.0° (8.75 %) splice- and penetration sealed **Alu-zinc** 1.50° (2.60 %) without splice- and penetration seal 2.90° (5.00 %) splice- and penetration sealed There is no requirement for a minimum inclination (regional) for the ridge area when the standing seam profile is arranged non-abutting running over the ridge.

Title
Product Specification Sheet

Type
Standing seam profile N65-333

17/01/2019

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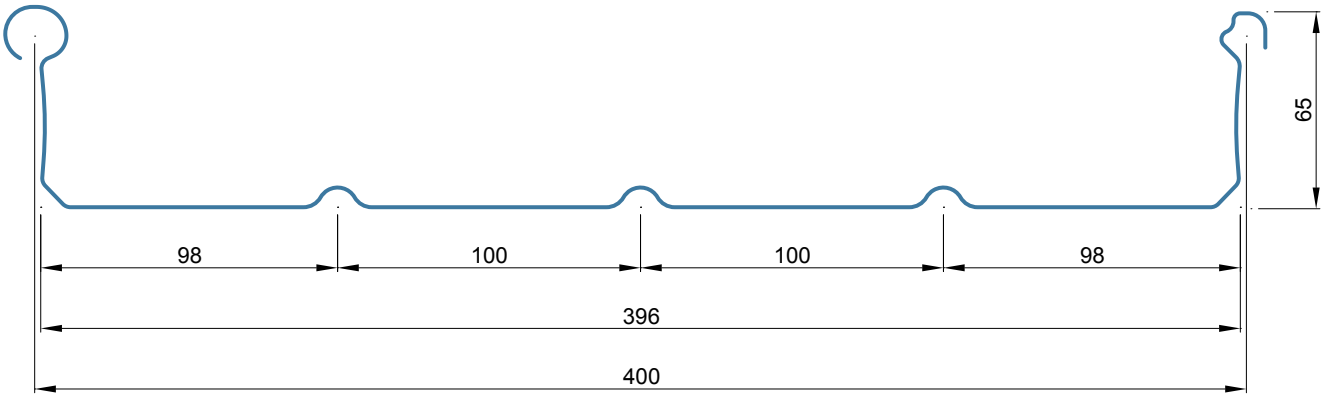

Product information N65-400

N65 profile widths	250 mm, 305 mm, 333 mm, 400 mm, 500 mm und 600 mm				
N65 variable profiles	100 mm – 1000 mm				
Materials	Aluminium	Steel	Stainless steel	Copper	Titanium zinc
Material thickness in mm	0.8 – 1.2	0.63 – 0.75	0.5 – 0.7	0.8 – 1.0	0.7 – 1.0
Coatings	BEMO-FLON, PVDF, polyester, Reynolux® EcoClean™				
Surface	Stucco, brushed, anodized, alu-zinc, pre-weathered, cladded				
Hole patterns	Rv 3.00 – 5.00		Rv 3.50 – 5.00		Rv 5.00 – 8.00
Materials	Aluminium				
Material thickness	1.0 – 1.2 mm				
Beading	Running parallel, straight through the centre, or without beading				
Production Lengths	Factory production up to 36 m, on-site production › 100 m				
SILENT AC Fleece	Possible on undersides of all profiles				

Water trap	On all profiles
Bead seaming seals	Possible on all N65 profiles
Minimum roof inclination	**Aluminium, stainless steel, copper** 1.50° (2.60 %) splice- and penetration welded 2.90° (5.00 %) splice- and penetration sealed **Steel, titanium zinc** 3.0° (5.24 %) without splice- and penetration seal 5.0° (8.75 %) splice- and penetration sealed **Alu-zinc** 1.50° (2.60 %) without splice- and penetration seal 2.90° (5.00 %) splice- and penetration sealed There is no requirement for a minimum inclination (regional) for the ridge area when the standing seam profile is arranged non-abutting running over the ridge.

Title
Product Specification Sheet

Type
Standing seam profile N65-400

17/01/2019

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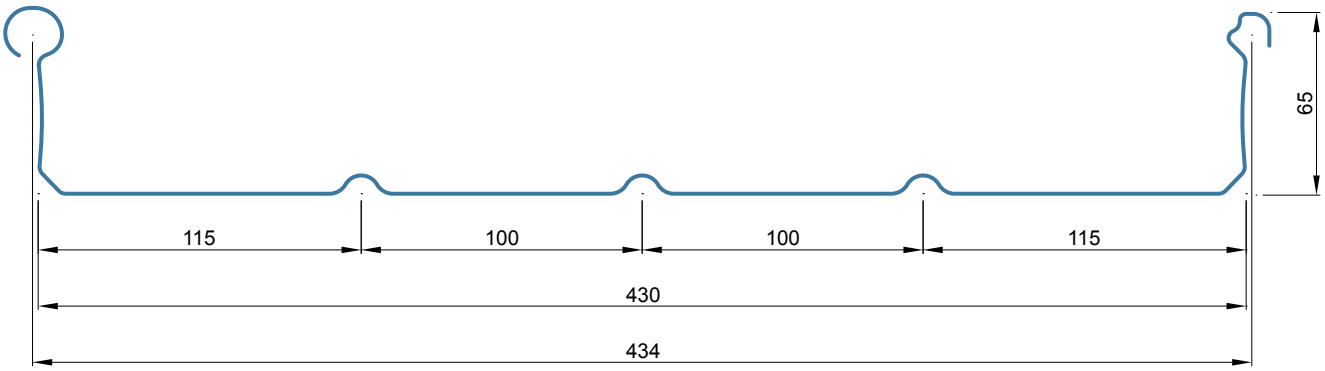

Product information N65-434

N65 profile widths	250 mm, 305 mm, 333 mm, 400 mm, 500 mm und 600 mm				
N65 variable profiles	100 mm – 1000 mm				
Materials	Aluminium	Steel	Stainless steel	Copper	Titanium zinc
Material thickness in mm	0.8 – 1.2	0.63 – 0.75	0.5 – 0.7	0.8 – 1.0	0.7 – 1.0
Coatings	BEMO-FLON, PVDF, polyester, Reynolux® EcoClean™				
Surface	Stucco, brushed, anodized, alu-zinc, pre-weathered, cladded				
Hole patterns	Rv 3.00 – 5.00		Rv 3.50 – 5.00		Rv 5.00 – 8.00
Materials	Aluminium				
Material thickness	1.0 – 1.2 mm				
Beading	Running parallel, straight through the centre, or without beading				
Production Lengths	Factory production up to 36 m, on-site production › 100 m				
SILENT AC Fleece	Possible on undersides of all profiles				

Water trap	On all profiles
Bead seaming seals	Possible on all N65 profiles
Minimum roof inclination	**Aluminium, stainless steel, copper** 1.50° (2.60 %) splice- and penetration welded 2.90° (5.00 %) splice- and penetration sealed **Steel, titanium zinc** 3.0° (5.24 %) without splice- and penetration seal 5.0° (8.75 %) splice- and penetration sealed **Alu-zinc** 1.50° (2.60 %) without splice- and penetration seal 2.90° (5.00 %) splice- and penetration sealed There is no requirement for a minimum inclination (regional) for the ridge area when the standing seam profile is arranged non-abutting running over the ridge.

Title
Product Specification Sheet

Type
Standing seam profile N65-434

17/01/2019

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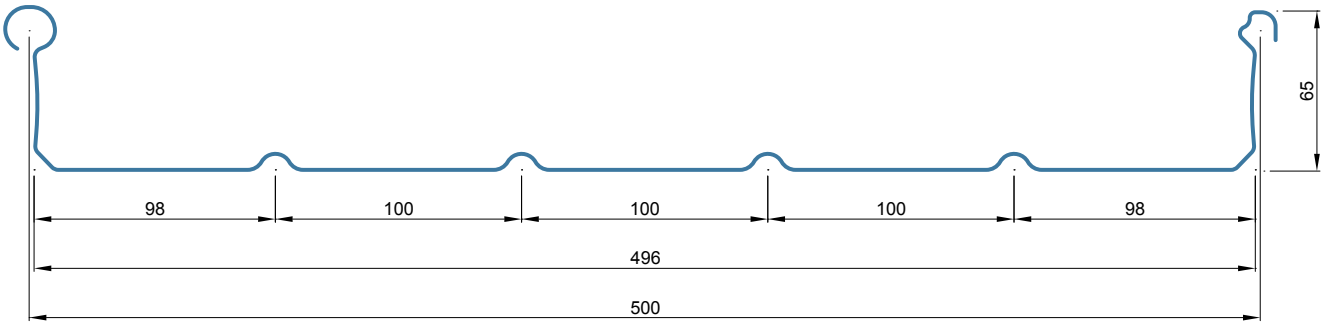

Product information N65-500

N65 profile widths	250 mm, 305 mm, 333 mm, 400 mm, 500 mm und 600 mm				
N65 variable profiles	100 mm – 1000 mm				
Materials	Aluminium	Steel	Stainless steel	Copper	Titanium zinc
Material thickness in mm	0.8 – 1.2	0.63 – 0.75	0.5 – 0.7	0.8 – 1.0	0.7 – 1.0
Coatings	BEMO-FLON, PVDF, polyester, Reynolux® EcoClean™				
Surface	Stucco, brushed, anodized, alu-zinc, pre-weathered, cladded				
Hole patterns	Rv 3.00 – 5.00		Rv 3.50 – 5.00		Rv 5.00 – 8.00
Materials	Aluminium				
Material thickness	1.0 – 1.2 mm				
Beading	Running parallel, straight through the centre, or without beading				
Production Lengths	Factory production up to 36 m, on-site production › 100 m				
SILENT AC Fleece	Possible on undersides of all profiles				

Water trap	On all profiles
Bead seaming seals	Possible on all N65 profiles
Minimum roof inclination	**Aluminium, stainless steel, copper** 1.50° (2.60 %) splice- and penetration welded 2.90° (5.00 %) splice- and penetration sealed **Steel, titanium zinc** 3.0° (5.24 %) without splice- and penetration seal 5.0° (8.75 %) splice- and penetration sealed **Alu-zinc** 1.50° (2.60 %) without splice- and penetration seal 2.90° (5.00 %) splice- and penetration sealed There is no requirement for a minimum inclination (regional) for the ridge area when the standing seam profile is arranged non-abutting running over the ridge.

Title
Product Specification Sheet

Type
Standing seam profile N65-500

17/01/2019

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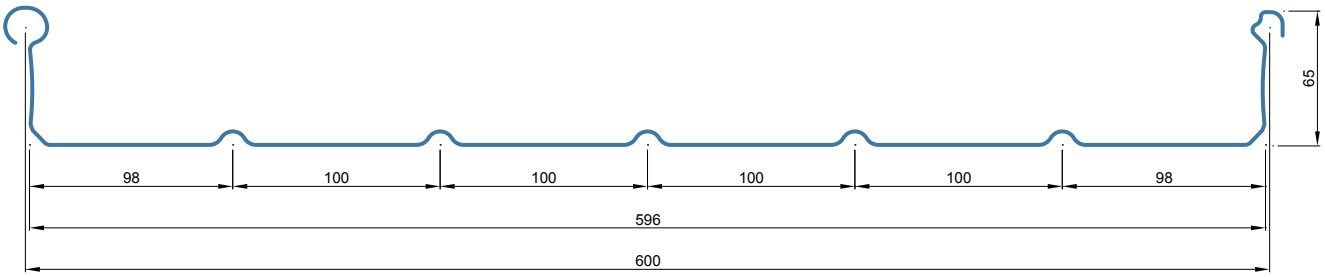

Product information N65-600

N65 profile widths	250 mm, 305 mm, 333 mm, 400 mm, 500 mm und 600 mm				
N65 variable profiles	100 mm – 1000 mm				
Materials	Aluminium	Steel	Stainless steel	Copper	Titanium zinc
Material thickness in mm	0.8 – 1.2	0.63 – 0.75	0.5 – 0.7	0.8 – 1.0	0.7 – 1.0
Coatings	BEMO-FLON, PVDF, polyester, Reynolux® EcoClean™				
Surface	Stucco, brushed, anodized, alu-zinc, pre-weathered, cladded				
Hole patterns	Rv 3.00 – 5.00		Rv 3.50 – 5.00		Rv 5.00 – 8.00
Materials	Aluminium				
Material thickness	1.0 – 1.2 mm				
Beading	Running parallel, straight through the centre, or without beading				
Production Lengths	Factory production up to 36 m, on-site production › 100 m				
SILENT AC Fleece	Possible on undersides of all profiles				

Water trap	On all profiles
Bead seaming seals	Possible on all N65 profiles
Minimum roof inclination	**Aluminium, stainless steel, copper** 1.50° (2.60 %) splice- and penetration welded 2.90° (5.00 %) splice- and penetration sealed **Steel, titanium zinc** 3.0° (5.24 %) without splice- and penetration seal 5.0° (8.75 %) splice- and penetration sealed **Alu-zinc** 1.50° (2.60 %) without splice- and penetration seal 2.90° (5.00 %) splice- and penetration sealed There is no requirement for a minimum inclination (regional) for the ridge area when the standing seam profile is arranged non-abutting running over the ridge.

Title
Product Specification Sheet

Type
Standing seam profile N65-600

17/01/2019