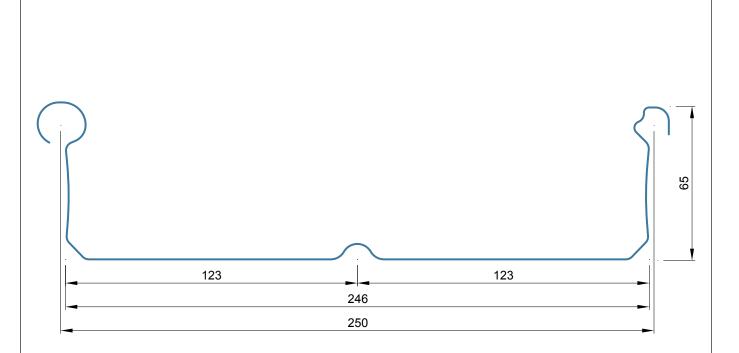
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#### Product information N65-250

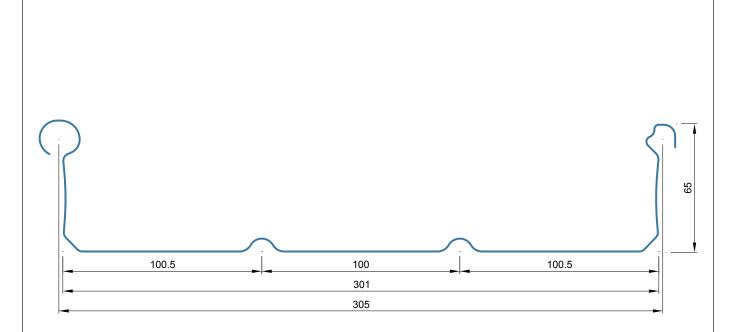
N65 profile widths	250 mm, 30	95 mm, 333 m	m, 400 mm,	500 mm und	600 mm	Water trap	On all profiles
N65 variable profiles	100 mm - 10	ooomm			Bead seaming seals	Possible on all N65 profiles	
Materials	Aluminium	Steel	Stainless steel	Copper	Minimum roof inclination	<b>Aluminium, stainless steel, copper</b> 1.50° (2.60%) splice- and penetration	
Material thick- ness in mm	0.8-1.2	0.63-0.75	0.5-0.7	0.8-1.0	0.7-1.0		2.90° (5.00%) splice- and penetration
Coatings	BEMO-FLON	I, PVDF, polye	ster, Reynolı	ıx® EcoClean	TM		<b>Steel, titanium zinc</b> 3.0° (5.24%) without splice- and penet 5.0° (8.75%) splice- and penetration se
Surface	Stucco, brus	shed, anodiz	ed, alu-zinc,	pre-weather	ed, cladded		Alu-zinc
Hole patterns	Rv 3.00 -	5.00	Rv 3.50 - 5.00	Rv 5.	.00-8.00		1.50° (2.60%) without splice- and pe 2.90° (5.00%) splice- and penetration
Materials			Aluminium				There is no requirement for a minimum
Material thickness			1.0 – 1.2 mm				for the ridge area when the standing se non-abutting running over the ridge.
Beading	Running par beading	rallel, straigh	t through the	e centre, or w	ithout		
Production Lengths	Factory proc	duction up to	36 m, on-sit	e production	> 100 m		

# welded sealed etration seal ealed netration seal n sealed m inclination (regional) seam profile is arranged

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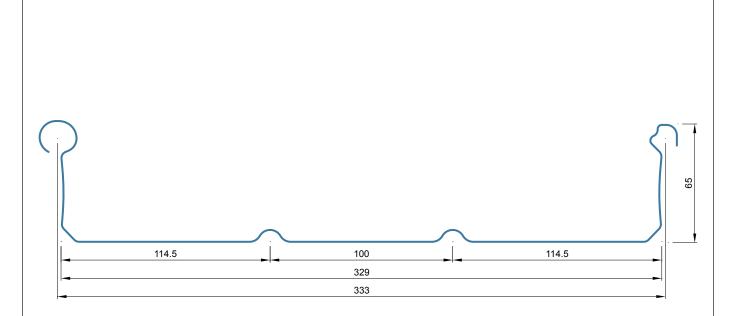
### **Product information N65-305**

N65 profile widths	250 mm, 30	5 mm, 333 m	m, 400 mm,	500 mm und	600 mm	Water trap	On all profiles
N65 variable profiles	100 mm - 10	ooomm				Bead seaming seals	Possible on all N65 profiles
Materials	Aluminium	Steel	Stainless steel	Copper	Titanium zinc	Minimum roof inclination	Aluminium, stainless steel, copper 1.50° (2.60%) splice- and penetration welded
Material thick- ness in mm	0.8-1.2	0.63-0.75	0.5-0.7	0.8-1.0	0.7-1.0		2.90° (5.00%) splice- and penetration sealed
Coatings	BEMO-FLON	, PVDF, polye	ster, Reynolı	ux® EcoClean	тм		<b>Steel, titanium zinc</b> 3.0° (5.24%) without splice- and penetration seal 5.0° (8.75%) splice- and penetration sealed
Surface	Stucco, brus	shed, anodiz	ed, alu-zinc,	pre-weather	ed, cladded		Alu-zinc
Hole patterns	Rv 3.00-	5.00	Rv 3.50 - 5.00	Rv 5	.00-8.00		1.50° (2.60%) without splice- and penetration seal 2.90° (5.00%) splice- and penetration sealed
Materials			Aluminium				There is no requirement for a minimum inclination (regio
Material thickness			1.0 - 1.2 mm				for the ridge area when the standing seam profile is arran non-abutting running over the ridge.
Beading	Running par beading	allel, straigh	t through the	e centre, or w	ithout		
Production Lengths	Factory proc	luction up to	36 m, on-sit	e production	>100 m		
SILENT AC Fleece	Possible on		C 11 C1				

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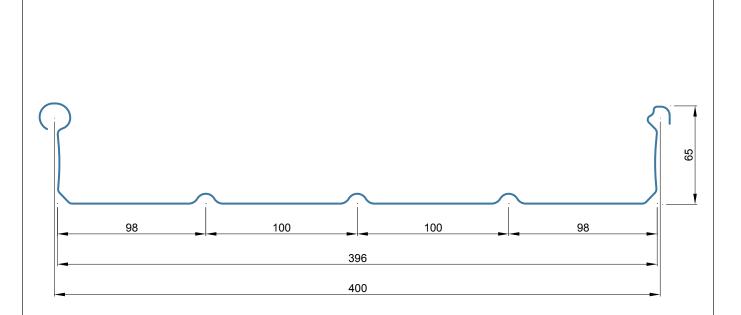
### Product information N65-333

N65 profile widths	250 mm, 30	5 mm, 333 m	m, 400 mm,	500 mm und	600 mm	Water trap	On all profiles			
N65 variable profiles	100 mm - 10	000 mm				Bead seaming seals	Possible on all N65 profiles			
Materials Material thick-	Aluminium	Steel	Stainless steel	Copper	Titanium zinc	Minimum roof inclination	internation brancess story copper			
ness in mm Coatings	0.8 – 1.2 BEMO-FLON	0.63–0.75 , PVDF, polye		0.8–1.0 IX <sup>®</sup> EcoClean	0.7-1.0		<b>Steel, titanium zinc</b> 3.0° (5.24%) without splice- and penetration seal 5.0° (8.75%) splice- and penetration sealed			
Surface	Stucco, brus	shed, anodiz	ed, alu-zinc,	pre-weather	ed, cladded		<b>Alu-zinc</b> 1.50° (2.60%) without splice- and penetration seal			
Hole patterns	Rv 3.00-	5.00	Rv 3.50 - 5.00	Rv 5.	.00-8.00		2.90° (5.00%) splice- and penetration sealed			
Materials			Aluminium				There is no requirement for a minimum inclination (regiona			
Material thickness			1.0 - 1.2 mm				for the ridge area when the standing seam profile is arrange non-abutting running over the ridge.			
Beading	Running par beading	rallel, straigh	t through the	e centre, or w	ithout					
Production Lengths	Factory proc	duction up to	36 m, on-sit	e production	>100 m					
SILENT AC Fleece	Possible on	undersides of	of all profiles							

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#### **Product information N65-400**

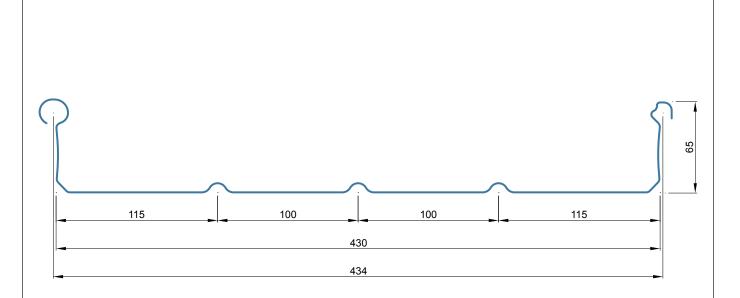
N65 profile widths	250 mm, 30	95 mm, 333 m	m, 400 mm,	500 mm und	600 mm	Water trap	On all profiles
N65 variable profiles	100 mm - 10	000 mm				Bead seaming seals	Possible on all N65 profiles
Materials	Aluminium	Steel	Stainless steel	Copper	Titanium zinc	Minimum roof inclination	Aluminium, stainless steel, copper 1.50° (2.60%) splice- and penetration welded
Material thick- ness in mm	0.8-1.2	0.63-0.75	0.5-0.7	0.8-1.0	0.7-1.0		2.90° (5.00%) splice- and penetration sealed
Coatings	BEMO-FLON	I, PVDF, polye	ster, Reynolı	ux® EcoClean	тм		<b>Steel, titanium zinc</b> 3.0° (5.24%) without splice- and penetration seal 5.0° (8.75%) splice- and penetration sealed
Surface	Stucco, brus	shed, anodiz	ed, alu-zinc,	pre-weather	ed, cladded		Alu-zinc
Hole patterns	Rv 3.00 -	5.00	Rv 3.50 - 5.00	Rv 5.	.00-8.00		1.50° (2.60 %) without splice- and penetration seal 2.90° (5.00 %) splice- and penetration sealed
Materials			Aluminium				There is no requirement for a minimum inclination (regio for the ridge area when the standing seam profile is arran non-abutting running over the ridge.
Material thickness			1.0 - 1.2 mm				
Beading	Running par beading	rallel, straigh	t through the	e centre, or w	ithout		
Production Lengths	Factory proc	duction up to	36 m, on-sit	e production	>100 m		
SILENT AC Fleece	Possible on	undorsidos	fall profiles				

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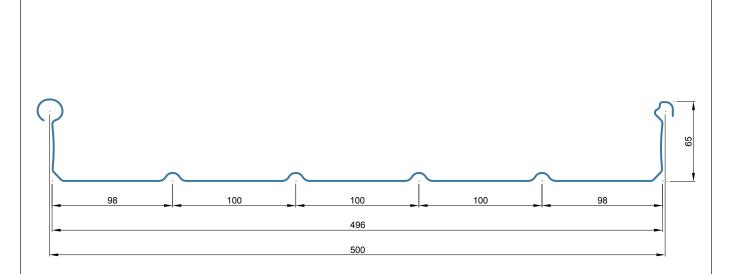
### Product information N65-434

N65 profile widths	250 mm, 30	o5 mm, 333 m	m, 400 mm,	500 mm und	l 600 mm	Water trap	On all profiles		
N65 variable profiles	100 mm - 1	000 mm				Bead seaming seals	Possible on all N65 profiles		
Materials	Aluminium	Steel	Stainless steel	Copper	Titanium zinc	Minimum roof inclination	Aluminium, stainless steel, copper 1.50° (2.60%) splice- and penetration welded		
Material thick- ness in mm	0.8-1.2	0.63-0.75	0.5-0.7	0.8-1.0	0.7-1.0		2.90° (5.00%) splice- and penetration sealed		
Coatings	BEMO-FLON	I, PVDF, polye	ester, Reynolu	ıx® EcoClean	тм		<b>Steel, titanium zinc</b> 3.0° (5.24%) without splice- and penetration seal 5.0° (8.75%) splice- and penetration sealed		
Surface	Stucco, bru	shed, anodiz	ed, alu-zinc,	pre-weather	ed, cladded		Alu-zinc		
Hole patterns	Rv 3.00-	- 5.00	Rv 3.50 – 5.00	Rv 5	.00-8.00		1.50° (2.60%) without splice- and penetration seal 2.90° (5.00%) splice- and penetration sealed		
Materials			Aluminium				There is no requirement for a minimum inclination (regional)		
Material thickness			1.0 – 1.2 mm				for the ridge area when the standing seam profile is arranged non-abutting running over the ridge.		
Beading	Running pa beading	rallel, straigh	t through the	e centre, or w	rithout				
Production Lengths	Factory pro	duction up to	36 m, on-site	e production	>100 m				
SILENT AC Fleece	Possible on	undersides	of all profiles						
SILLIT ACTICECE	1 033IDIE UII	undersides (	or all promes						

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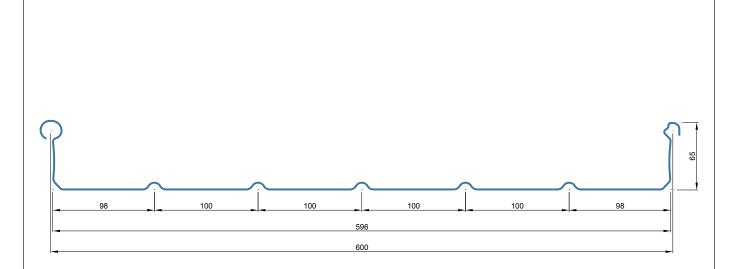
## Product information N65-500

N65 profile widths	250 mm, 30	o5 mm, 333 m	ım, 400 mm,	500 mm und	l 600 mm	Water trap	On all profiles
N65 variable profiles	100 mm - 1	ooomm				Bead seaming seals	Possible on all N65 profiles
Materials	Aluminium	Steel	Stainless steel	Copper	Titanium zinc	Minimum roof inclination	<b>Aluminium, stainless steel, copper</b> 1.50° (2.60%) splice- and penetration welded
Material thick- ness in mm	0.8-1.2	0.63-0.75	0.5-0.7	0.8-1.0	0.7-1.0		2.90° (5.00%) splice- and penetration sealed
Coatings	BEMO-FLON	I, PVDF, polye	ester, Reynolı	ux® EcoClean	ТМ		<b>Steel, titanium zinc</b> 3.0° (5.24%) without splice- and penetration seal 5.0° (8.75%) splice- and penetration sealed
Surface	Stucco, bru	shed, anodiz	ed, alu-zinc,	pre-weather	ed, cladded		Alu-zinc 1.50° (2.60%) without splice- and penetration seal
Hole patterns	Rv 3.00-	- 5.00	Rv 3.50 - 5.00	Rv 5	.00-8.00		2.90° (5.00%) splice- and penetration sealed
Materials			Aluminium				There is no requirement for a minimum inclination (regional)
Material thickness			1.0 - 1.2 mm				for the ridge area when the standing seam profile is arranged non-abutting running over the ridge.
Beading	Running pa beading	rallel, straigh	it through the	e centre, or w	vithout		
Production Lengths	Factory pro	duction up to	36 m, on-sit	e production	> 100 m		
SILENT AC Fleece	Possible on	undersides	of all profiles				

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### Product information N65-600

N65 profile widths	250 mm, 30	o5 mm, 333 m	1m, 400 mm,	500 mm und	l 600 mm	W	/ater trap	On all profiles
N65 variable profiles	100 mm - 1	.000 mm					ead seaming eals	Possible on all N65 profiles
Materials	Aluminium	Steel	Stainless steel	Copper	Titanium zinc		linimum roof Iclination	<b>Aluminium, stainless steel, copper</b> 1.50° (2.60%) splice- and penetration welded
Material thick- ness in mm	0.8-1.2	0.63-0.75	0.5-0.7	0.8-1.0	0.7-1.0			2.90° (5.00%) splice- and penetration sealed
Coatings	BEMO-FLON	N, PVDF, polye	ester, Reynolı	ux® EcoClean	тм			Steel, titanium zinc 3.0° (5.24%) without splice- and penetration seal 5.0° (8.75%) splice- and penetration sealed Alu-zinc 1.50° (2.60%) without splice- and penetration seal
Surface	Stucco, bru	ished, anodiz	ed, alu-zinc,	pre-weather	ed, cladded			
Hole patterns	Rv 3.00-	- 5.00	Rv 3.50 - 5.00	Rv 5	.00-8.00			2.90° (5.00%) splice- and penetration sealed
Materials			Aluminium					There is no requirement for a minimum inclination (regiona for the ridge area when the standing seam profile is arrang non-abutting running over the ridge.
Material thickness			1.0 - 1.2 mm					
Beading	Running pa beading	ırallel, straigh	it through the	e centre, or w	vithout			
Production Lengths	Factory pro	duction up to	36 m, on-sit	e production	> 100 m			
SILENT AC Fleece	Possible or	undersides	of all profiles					

# Title Product Specification Sheet