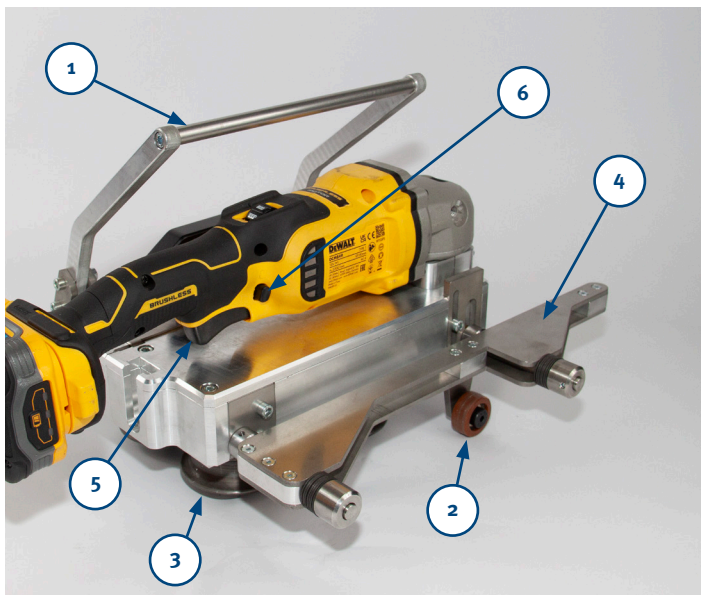


SEAMING MACHINE FOR TOP AND AKKORD



- 1 Lever for opening and closing
- 2 Bearing rolls (adjustable for 50er / 65er profile)
- 3 Seaming rolls
- 4 Tension Slide
- 5 ON / OFF switch
- 6 Interlock switch
- 7 Speed pre-adjustment: **Not over 1.000 rpm!**
- 8 Interlock switch without function

The version is supplied with a cable as standard.
Cordless devices only after prior approval available.

TOP AND AKKORD SEAMING MACHINE

General:

- **Steel rolls** must be used for TOP and AKKORD profiles.
- **WARNING:** Machine is running autonomous. Don't walk nearby in the sheet.
- The maximum speed is **1,000 rpm** (revolutions per minute). **Maximum setting! Do not increase the speed!**
- To assure a long machine life please clean the machine before and after every using process.
- Oil the machine frequently.
- Any questions – please contact BEMO.
- Prior usage, check the correct adjustment of Bearing rolls for 65 mm or 50 mm seam height.



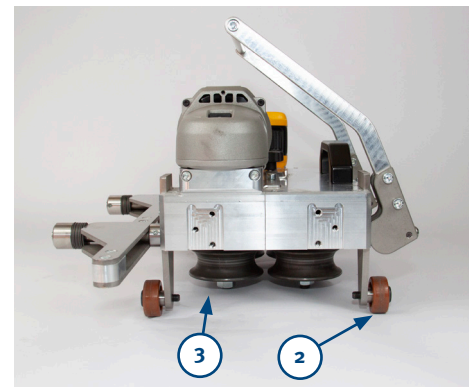
1. How to open the seaming machine:

Turn the lever (1) down.



2. Preparation AKKORD machine:

To allow for a wider opening the tension slight (4) needs to be unlocked.



3. Placing the machine on the profiles:

First prepare the profiles with the hand seaming tool. Than place the machine on top of the profile, ensuring the right height is adjusted with the bearing rolls (2) and seaming rolls (3) are on the correct height.



4. Closing AKKORD machine:

The tension slide (4) need to be closed.



5. Closing and start the machine:

To switch the machine shortly ON can help with closing the lever. Once the machine is completely closed, it can be used in continues mode. At the end of the profiles the machine need to be switched off and be taken off the seam.